

## Message Text

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47

ACTION EUR-12

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R 071025Z OCT 75  
FM AMEMBASSY BUCHAREST  
TO USDOC WASHDC  
INFO SECSTATE WASHDC 4934  
AMEMBASSY VIENNA

UNCLAS BUCHAREST 5065

USDOC ALSO FOR BEWT/TDAD

E.O. 11652: N/A  
TAGS: BTIO, RO  
SUBJ: TRADE OPPORTUNITY-STEEL PIPE AND BAR EXTRUSION  
PLANT

1. 485/01/P0007
2. 10675
3. S. HAAS
4. 485 ROMANIA
5. Y. GOVERNMENT FOREIGN TRADE ORGANIZATION
- 6A. REPLY TO--
- 6B. M. GEORGESCU, IMPORT OFFICER, DEPARTMENT 13
- 6C. METAROM, BLVD. GH. GHEORGHIU DEJ 42, BUCHAREST, ROMANIA
7. TELEX 011-259; PHONE 15-05-43
8. --
9. 104
- 9A. BID REQUEST BY ROMANIAN FOREIGN TRADE ORGANIZATION  
METAROM
10. DESCRIPTION

9914105-STEEL BAR AND SEAMLESS PIPE EXTRUSION PLANT WITH  
A CAPACITY OF 17,000 TONS/YEAR (PIPES 13,200 TONS, BARS 3,800  
TONS). RAW MATERIALS ARE HOT ROLLED, FORGED OR CONTINUOUS  
CASTED PRODUCTS WITH 80-150 MM DIAMETER AND 3-8 METER LENGTH.  
THE PLANT SHOULD INCLUDE: (A) RAW MATERIAL PREPARATION SHOP  
WITH CUTTING MACHINES, BLOCK BORING MACHINES, PEELING MACHINES  
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AND BLOCK -ENDS WORKING MACHINES. (B) HOT WORKING SHOP WITH A

PIERCING HEATING FURNACE, INDUCTION FURNACE TO REHEAT PIERCED BLANKS, HORIZONTAL HYDRAULIC EXTRUSION PRESS AND ALL NECESSARY DESCALING, LUBRICATING, LUBRICANT REMOVING AND BLOCK HANDLING DEVICES, PUNCHING PRESSES, HEAT TREATMENT EQUIPMENT, ELECTRIC AND HYDRAULIC UNITS. (C) LUBRICANT MANUFACTURING SHOP (THE PURCHASER IS INTERESTED IN THE KNOW-HOW, THE RIGHT OF USE AND THE MANUFACTURING PROCEDURE OF THE LUBRICANT).

THE PLANT IS SUPPOSED TO MANUFACTURE FOLLOWING PRODUCTS: 170 TONS/YEAR CARBON STEEL BARS-FINITE DIAMETER 6-45 MM (DIAMETER AFTER EXTRUSION 18-50 MM); 510 TONS ALLOYED STEEL BARS-6-45 MM (18-50 MM); 130 TONS BALL BEARING STEEL BARS-6-45 MM (18-50 MM); 2720 TONS STAINLESS STEEL BARS-6-45 MM (18-45 MM); 100 TONS CARBON STEEL PIPES-RANGING FROM OUTSIDE DIAMETER 4MM, WALL THICKNESS 0.5 MM, UP TO OUTSIDE DIAMETER 50 MM, WALL THICKNESS 5 MM (4.0X0.5 TO 50X5); 1300 TONS ALLOYED STEEL PIPES-4X0.5 TO 50X5; 9250 TONS STAINLESS STEEL PIPES -20X2.5 TO 50X5; 1650 TONS STAINLESS AND REFRACTORY STEEL PIPES -5X0.5 TO 70X5.

THE PLANT WILL BE LOCATED IN BUCHAREST AND IS SUPPOSED TO START WORKING EARLY 1978. METAROM EXPECTS CONCEPTE OFFERS AND/OR INFORMATIVE MATERIAL FROM INTERESTED AMERICAN COMPANIES AS SOON AS POSSIBLE.

11. BACKGROUND. THE NEXT FIVE YEAR PLAN (1976-80) FORESEES A SUBSTANTIAL GROWTH OF ROMANIA'S PIPE PRODUCTION FOCUSING ON SPECIAL PIPES, MANELY EXTRUDED SMALL DIAMETER PIPES. IN ADDITION TO THE ABOVE MENTIONED PIPE AND BAR PLANT THERE WILL BE TWO OTHER NEW PIPE PLANTS IN ZALAU (SALAJ COUNTY) TO PRODUCE 30,000 TONS OF PIPES PER YEAR IN IN ZIMNICEA (TELEROMAN COUNTY). BUCHAREST'S RREPUBLICA PLANT WILL RECEIVE A NEW FACILITY TO PRODUCE 40,000 TONS OF EXTRUDED PIPES PER YEAR. DEPARTMENT 13 OF METAROM HANDLES ALL IMPORTS FOR THESE PROJECTS (THE CONTACT FOR THE ZIMNICEA AND ZALAU PLANT AND REPUBLICA'S NEW FACILITY IS MR. LUCIAN NEMES).  
BARNES

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## Message Attributes

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**To:** COM  
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